

SKIS-014 A

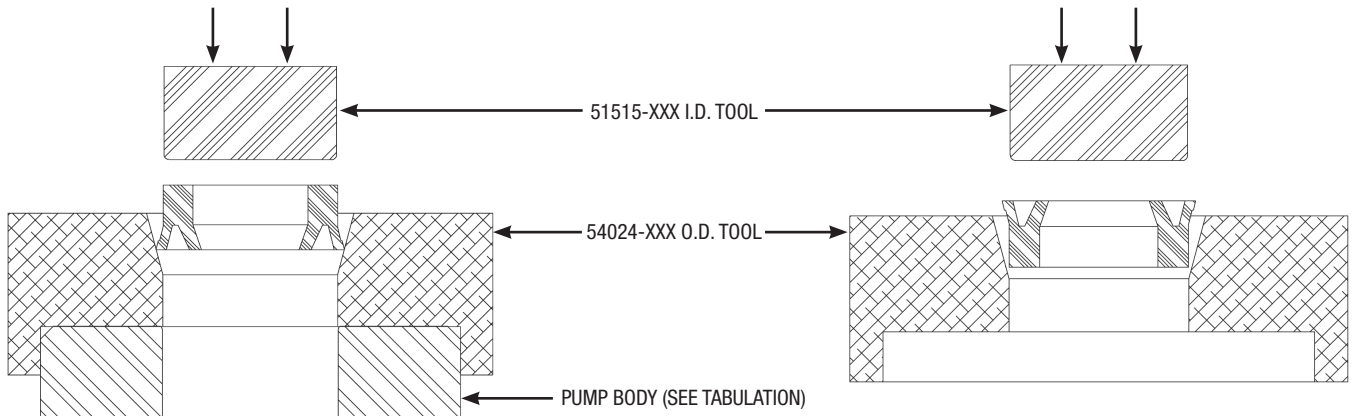


SKIS-014A

INSTALLATION OF TOOL SET "F" SEAL

SEAL KIT INSTRUCTION SHEET

100 E. Graham Place	REV	DESCRIPTION	BY	APPD	DATE
Burbank, CA 91502 U.S.A.	A	REVISED PER ECO 26119	PS		



STEP 2: INSERTION OPERATION

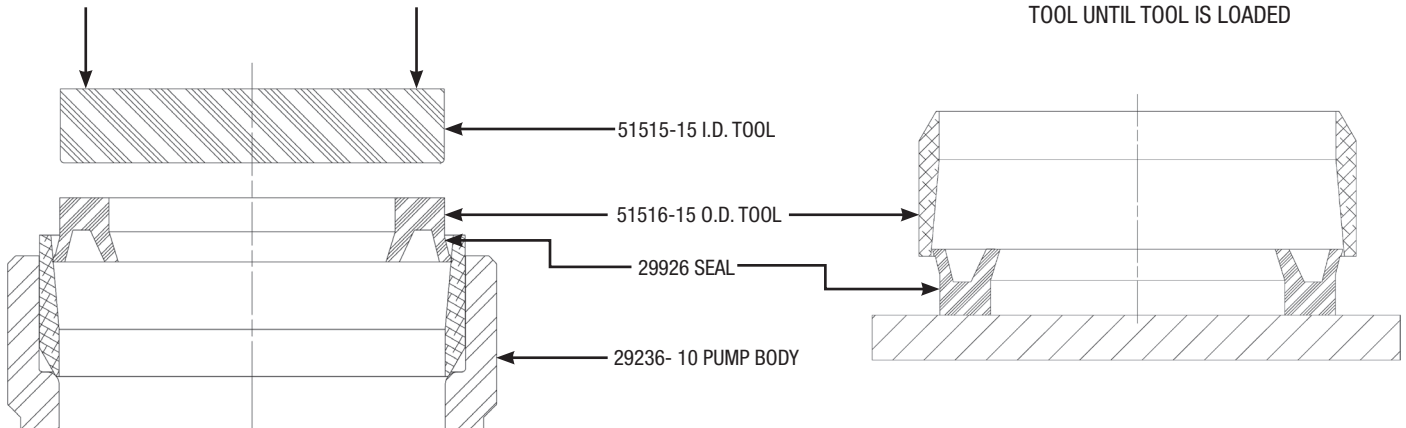
APPLY FORCE EVENLY TO I.D. TOOL UNTIL CUP SEAL IS IN PLACE IN BODY

STEP 1: SIZING OPERATION

PASS SEAL COMPLETELY THROUGH O.D. TOOL AS SHOWN

STEP 2: PLACE LOADED O.D. TOOL IN BODY AS SHOWN. APPLY FORCE TO I.D. TOOL UNTIL CUP SEAL IS IN PLACE IN BODY

STEP 1: PLACE CUP SEAL ON CLEAN SURFACE AS SHOWN. PUT O.D. TOOL OVER CUP SEAL. APPLY FORCE EVENLY TO O.D. TOOL UNTIL TOOL IS LOADED



-10 & -15 ONLY

PART NO.	I.D. TOOL	PUMP BODY REF	SEAL REF
53220-10	51515-10	54024-10	51508
53220-15	51515-15	51516	29926
53220-25	51515-25	54024-25	51512
53220-35	51515-35	54024-35	29903
53220-60	51515-60	54024-60	51105
53220-100	51515-100	54024-100	51195
53220-150	51515-150	54024-150	51174